

# Call us for Personal Demonstration

## Liberty Series Side Weld Bag Machines

## Side Weld Bag Machine Features

- Available widths in 30", 41" & 56" both Solid & Split
- Sercos (Fiber Optics) Based Servo Drive on Large Diameter Draw Rolls



Available in 30", 41", & 56"  
Widths

- Variable Frequency AC & DC Drives
- Adjustable Hot Knife Cams Outboard of Main Frames
- Solid State Electric Eye
- Digital Bag Counters & Totalizers
- Color Touch Screen Operator Interface
- Optional Accessories Available - including Bottom & Mix Seal

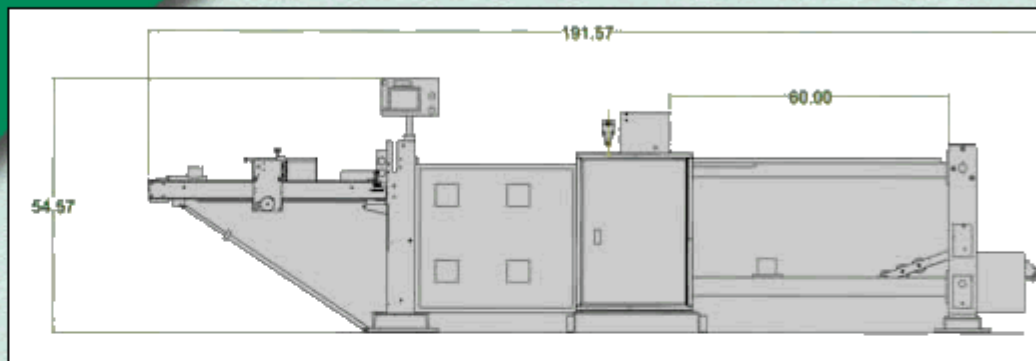
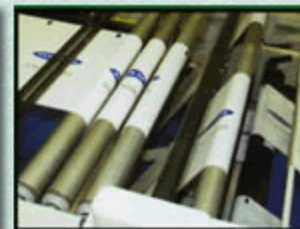
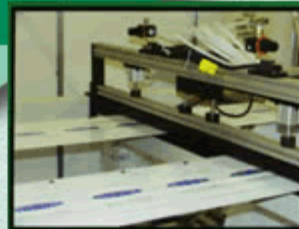
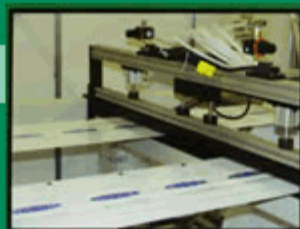


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## Liberty Series Side Weld Bag Machines



DIMENSIONS	L30-Solid	L41-Solid	L41-Split	L56-Solid	L56-Split
Length	191.5"	191.5"	191.5"	191.5"	191.5"
Width	64"	76"	76"	91"	91"
Height	55"	55"	55"	55"	55"
Weight (LBS)	4,500 Approx	5,200 Approx	5,700 Approx	6,200 Approx	6,700 Approx
Nominal Machine Width	30"	41"	41"	56"	56"
BAG SPECIFICATIONS					
Maximum Operating Speed	220 cpm	220 cpm	250 cpm	220 cpm	250 cpm
Maximum Bag Size (l x w)	31x42"	40x42"	18x42 (2 Up)	55x42"	26.5x42 (2 Up)
Minimum Bag Size (l x w)	4"	4"	4"	4"	4"
SERVICE REQUIREMENTS					
Electrical Requirements	60 AMP (220/240) Volts 3 Phase				
Water Requirements	1.0 gal / min (3.81)				
Air Requirements	90-110 PSI @ 15 CFM				



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