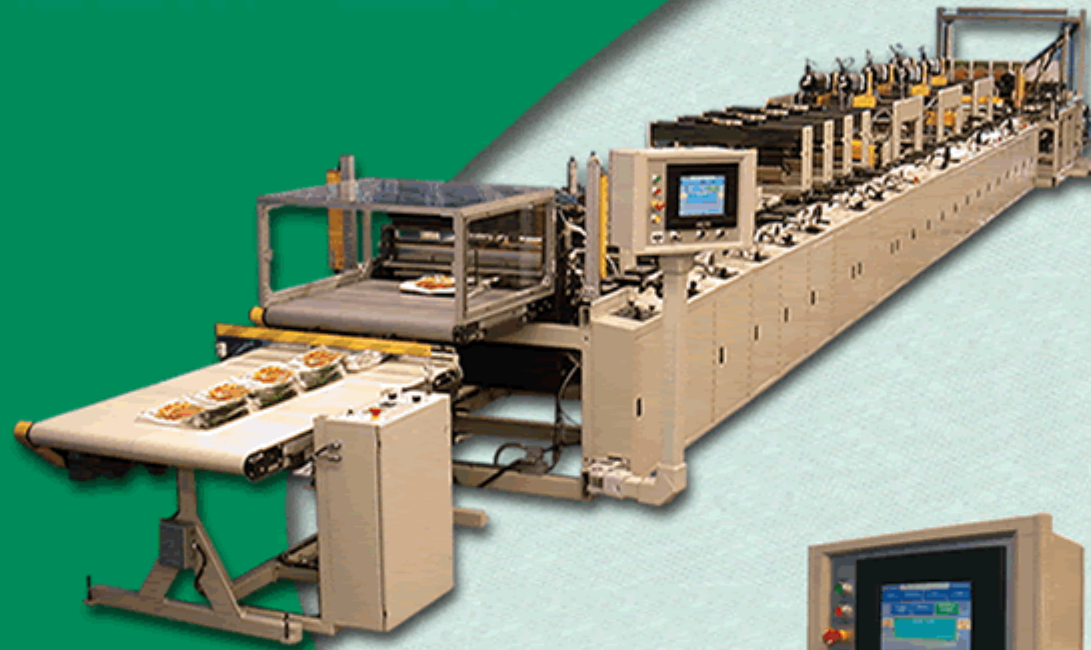


# Call us for Personal Demonstration

## Freedom Series II Pouch Making Equipment

## Freedom Series II Features



16", 24", 30" and 36"  
machine widths available

*Touch screen  
operator interface  
with recipe storage*

- Modular Construction for greater flexibility to add components in the future.
- New Centerfold with point gusset forming and dual side gusset forming.
- Independent Servo drives with web tension control.
- Servo or pneumatic sealer activation.
- Touch screen control with recipe storage and expandable memory.
- Press-to-close standard or slider zipper at an additional cost.
- Laminated and co-ex poly-to-poly capabilities.
- 16", 24", 30" and 36" machine widths available.
- Standup Pouches.
- Three side seal Pouches.
- Retort Pouches.
- Fitmant Pouches.
- Platten and Medical Pouches.
- Dualside Gusset Bottom Seal.



Safety Slitter Assembly



New Single Roll Dancer



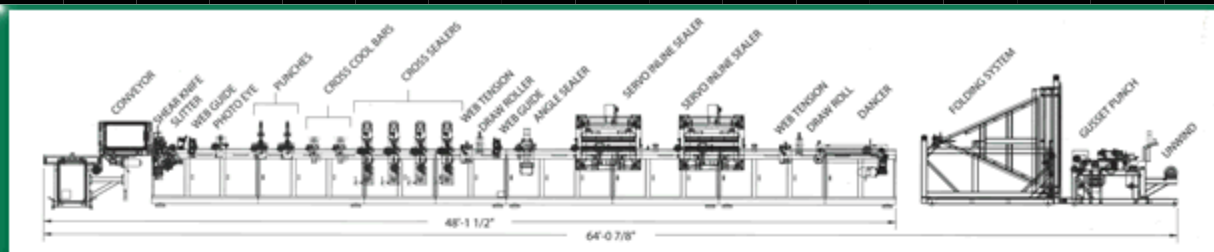
Onboard controls for the machine



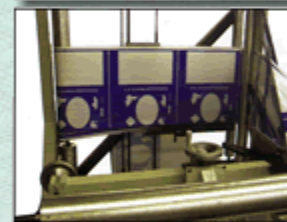
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- Doyen style pouches
  - Three sided pouches
  - Reclosable Pouches
  - Hand hole header Pouches
  - Retort Pouches
  - Fitment Pouches
  - Pet food packaging
  - Chemicals
  - High barrier packaging
  - Multi-wall substitutes
- Platten and Medical Applications



## Freedom Series II Pouch Making Equipment

DIMENSIONS	Stand Up	Lay Flat	Double Side Gusset
Min. Index:	4.00"	4.00"	4.00"
Max. Index (w/o skip feed):	24.00" *	24.00" *	24.00" *
Min. Rec. Folded Web Width:	6.00"	6.00"	6.00"
Max. Folded Web Face:	28.00" **	30.00" **	26.00" **
Min. Gusset:	1.00" <small>(2.00" folded material)</small>		1.00" <small>(2.00" folded material)</small>
Max. Gusset:	4.00" <small>(8.00" folded material)</small>		4.00" <small>(8.00" folded material)</small>
SERVICE REQUIREMENTS			
Electrical Requirements	150 AMP (220/240) Volts 3 Phase		
Water Requirements	3.0 gal / min (3.81) @ 55° F.		
Air Requirements	90-110 PSI @ 15 CFM		

\* If inline seals are 36" the max index without skip is 36"



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